CIGARETTE SPECIFICATION

CABARRUS COUNTY
MARLBORO LIGHTS KS REGULAR SP
BRAND CODE-0660 (STD)

EFFECTIVE DATE: 10/19/87
STANDARD PRODUCTION

CIGARETTE DESCRIPTIVE

CIGARETTE LENGTH	:	84.0	MM
CIGARETTE CIRCUMFERENCE	:	24.80	MM
FILTER LENGTH	:	27.0	MM
TIPPING LENGTH	:	31.000	MM
PACK MOISTURE	:	12.85	% W/W
TOTAL R.T.D.	:	4.90	IN. H2O
DILUTION TARGET	:	23.0 +/- 5.0	%

TIPPING PAPER /USE UP: 62MM X 3200M WHT TGL PPT KC-236M2 12-895-A LASER PERF.
REPLACE WITH : 62MM X 3200M WHT TGL PPT KC-236M2 12-895-B LASER PERF.

TIPPING ADHESIVE : FINDLEY 355-381-01 62-050-A
: NATIONAL 72-2782 62-069-A

SEAM ADHESIVE : FULLER WB-3902U 61-444-A

GLUE ROLLER DRAWING NO. (SEE ENGINEERING FOR LATEST REVISION NUMBER):
: MAX 80/8/3 - B-78097 PATCH SIZE: 8.5 X 20.0 MM

CIGARETTE ROD DESCRIPTIVE

FILLER DESCRIPTION : A0660-STD-CC
MARLBORO LIGHTS REGULAR SP

FILLER CUTTING SIZE	:	30	CUTS PER INCH
ROD LENGTH	:	57.0	MM
ROD CIRCUMFERENCE	:	24.80	MM

CIGARETTE PAPER : 27.25MM X 6500M KC/DEM 137-1/EC 878 10-135-A

INK : B & H OCHRE #60806 (MARK 8/PROTOS) 60-902-A

PRINT DIE : MACHINE NUMBER

2057682692

REASON FOR CHANGE : TIPPING MATERIAL CODE/PRESSURE DROP CHANGED FROM
: 12-895-A (9.2CM) TO 12-895-B (8.7CM) ON A USE UP
: AND REPLACE BASIS (TO INCREASE AVERAGE DILUTION/
: REDUCE TAR). NO CHANGE TO WEIGHTS, O.E. TO MIX.

PREPARED BY : J. D. ELLIS PRINTING DATE 10/12/87
PREPARATION DATE : 10/12/87 PRINTING TIME [illegible]

APPROVED BY: [illegible] SUPERCEDES SPECIFICATION DATED: 10/12/87

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